

- ① All 3 O-rings must be installed on every fitting.
- ② Always ream the pipe. Every size, every time.
- ③ **When crimping:**
 - Pipe must be visible in the sight holes on the stainless sleeve.
 - Crimping head must be against the isolation collar.
- ④ **Pressure testing and leak detection should be done on every fitting:**
 - Pressure test must be performed to minimum 400 PSI on AC system and 600 PSI on heat pumps.
 - Use a high viscosity micro-bubble leak detector fluid such as Nu-Calgon® Cal-Blue.
- ⑤ Always pull vacuum below 500 microns to ensure the system is free of contaminants.

*** These steps and the rest of the installation instructions must be followed to maintain the warranty on YogaPipe products and to ensure proper operation of the system they are being installed on. Failure to follow these precautions could result in equipment failure and potentially physical harm to the installer or homeowner.**

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